



# **On the Challenges of Analysis and Design of Turret-Moored FPSOs in Squalls**



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## Overview

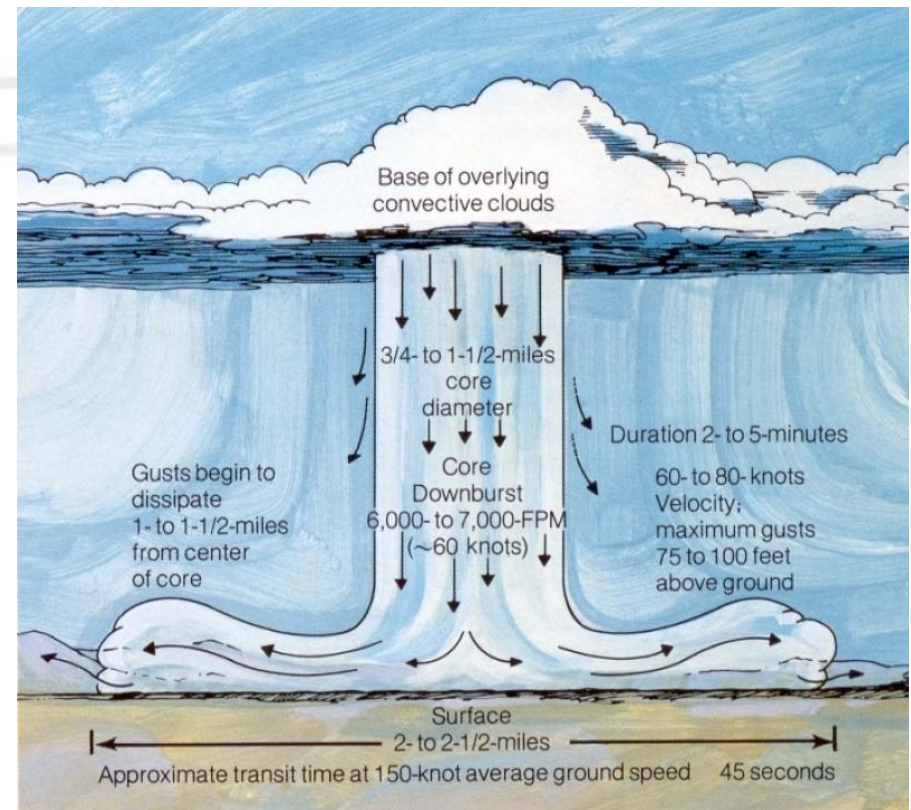
- Squalls, History & Current “Practice”
- Spread-Moored versus Turret-Moored Systems
- Challenges with Analysis and Design
  - Environmental Loading
  - Numerical Model Development
  - Response Statistics
  - Design Value Estimation
- Proposed Analysis Methodology
- Summary

## What is a Squall?

- A sudden on set of Strong Winds with speeds increasing to at least 8 m/s knots and sustained at 11 m/s for at least 1-minute. The Intensity and Duration is longer than that of a Gust.



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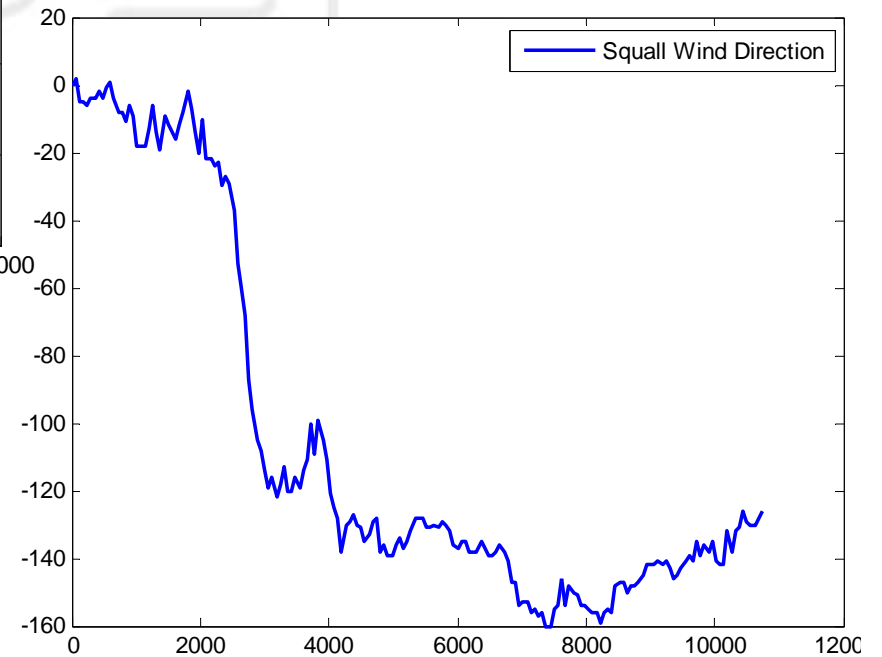
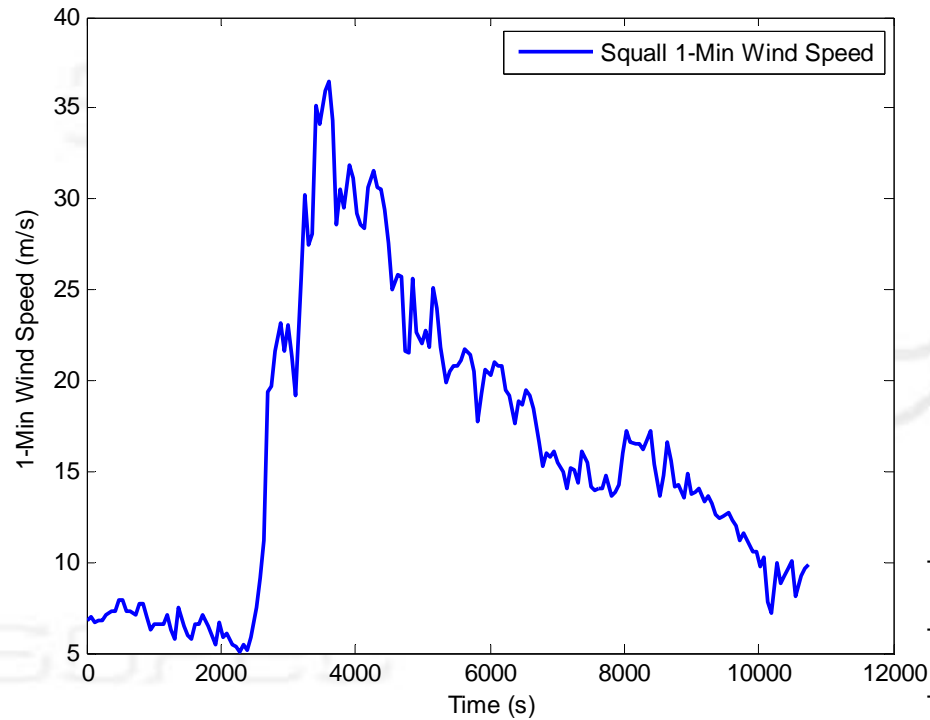
## Objective

- 2006: *“Squall: Nightmare for Designers of Deep Water West African Mooring Systems”*
- 2014: *“Just another Design Environment Load Case...”*

## History

- Squalls introduced as a Design Environment off West Africa in the early 2000's
  - 100-year Peak velocities up to 36 m/s
  - Currently many metocean reports for regions all over the world include squalls
- Design Input: Measured Squall Time Histories
- “Scale” to 100-year Design Value
- Use time histories with ambient waves and current to perform global analysis
  - 2001: 3 to 9 time histories
  - 2009: 17 time histories
  - 2012: 73 time histories
  - 2014: 100+ time histories
- Design Value: Expected maximum, Observed Maximum, ??

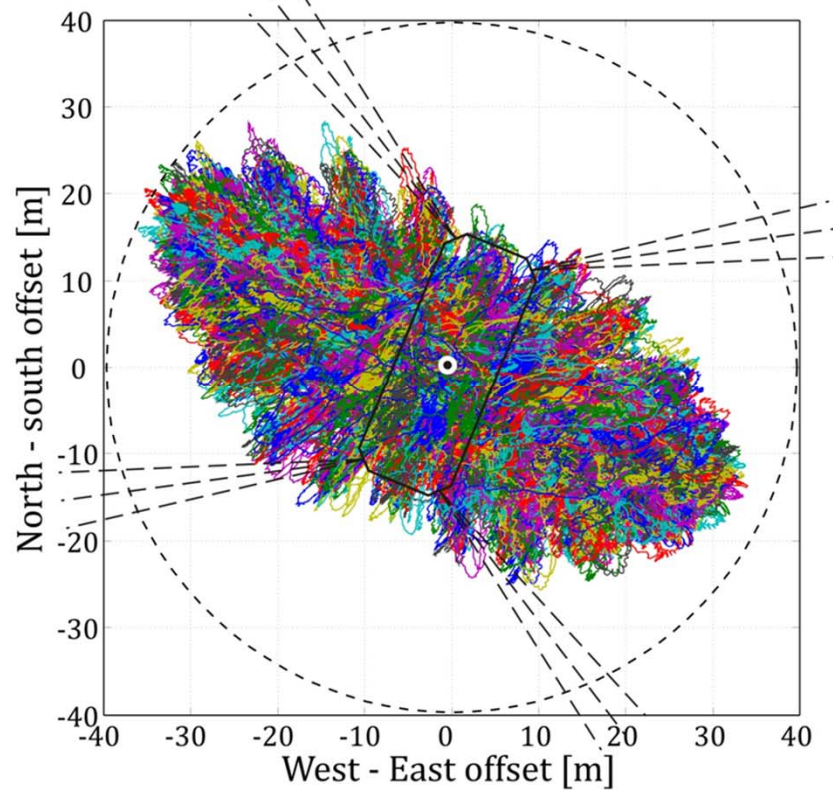
## Typical Squall Time History



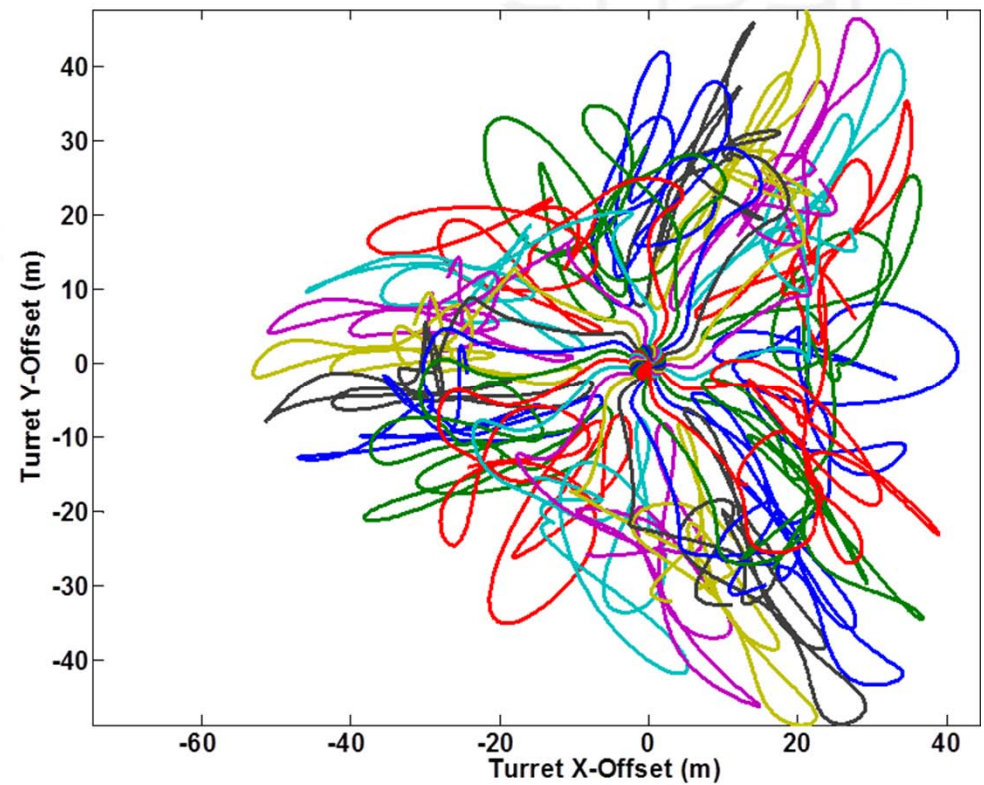


# Spread-Moored versus Turret-Moored FPSO Response

Spread-Moored



Turret-Moored

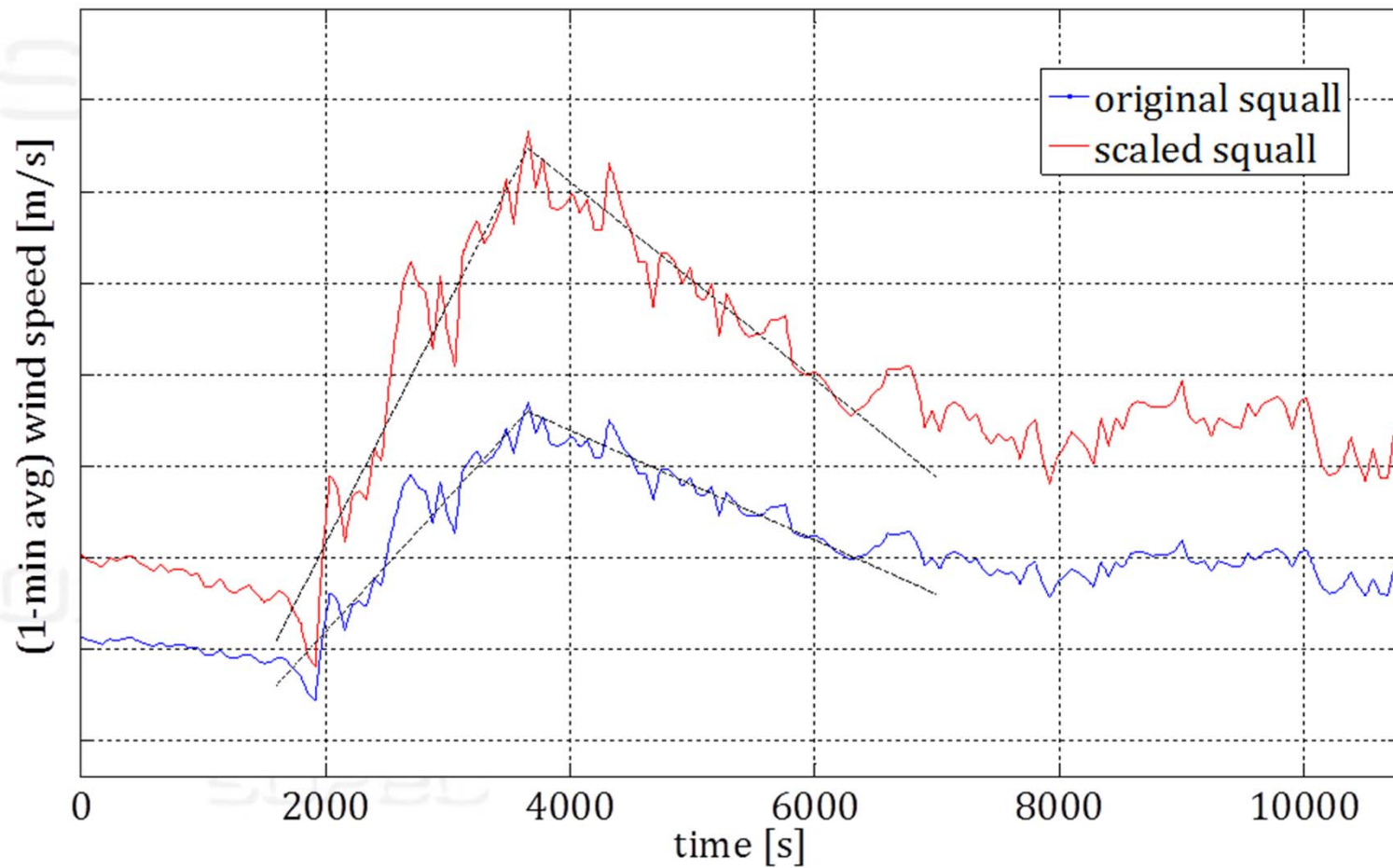


## Wind Data Input:

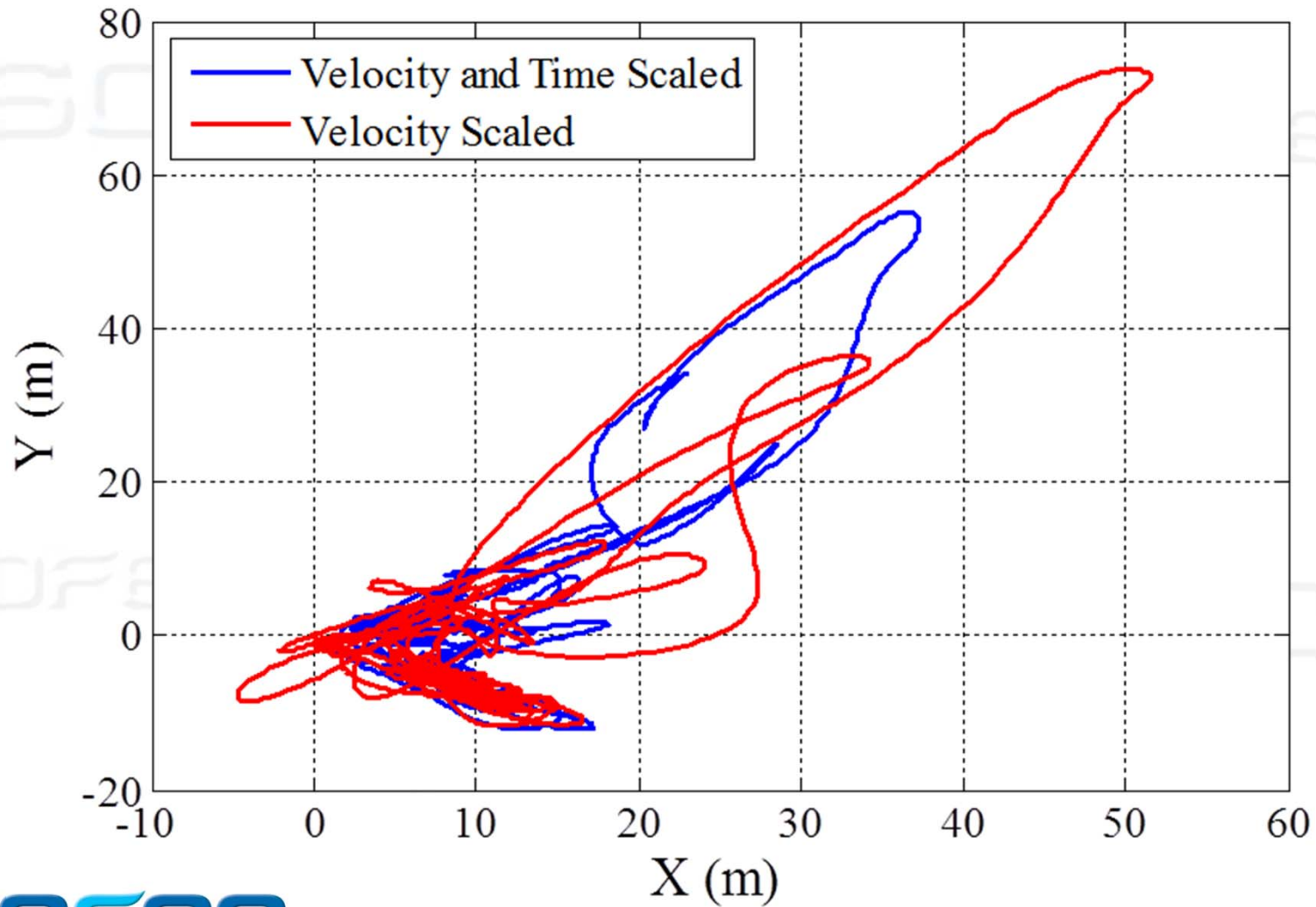
- **Transient Process – Can we use a Design Methodology aligned with Traditional Stationary Processes?**
- **Amount of available data is “limited”**
- **Squall Time Histories**
  - To scale or not to scale...
  - **How should they be scaled?**
  - **How many are required to provide reasonable design estimates?**
  - **As the database increases can we “select” the most representative set for design?**
- Velocity Profile of Squall Wind Speed
- Wind Speed Coherence over Vessel Length
- What ambient environment to choose?
- ...



## Squall Time History & Scaling



## Impact of Squall Scaling Method on Response



## Effect of Scaling on Extreme Statistics

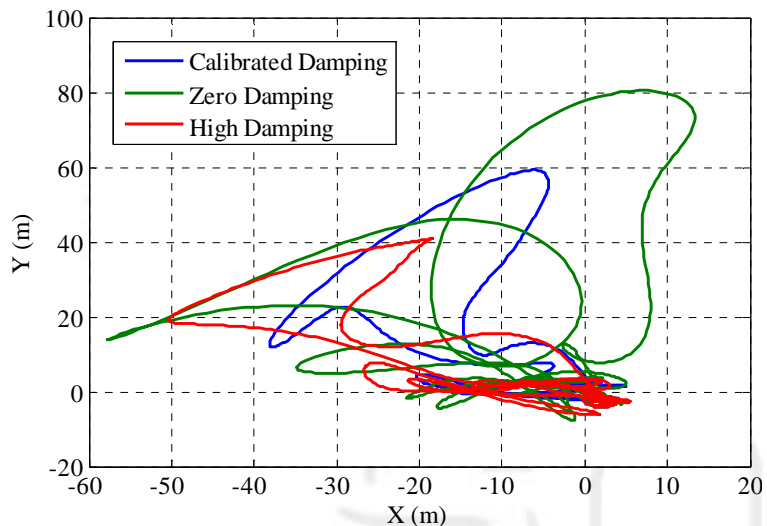
- Large Squall Database provided with Squalls ranging from 11 m/s to 31 m/s
- Ran simulations with 20 squalls with the highest and the lowest scaling factors

Statistics	20 Squalls With Highest Scaling Factor				20 Squalls With Lowest Scaling Factor			
	TIME AND VELOCITY SCALED /VELOCITY SCALED				TIME AND VELOCITY SCALED /VELOCITY SCALED			
	Offset	T (AL1)	T (AL6)	T (AL9)	Offset	T (AL1)	T (AL6)	T (AL9)
Exp Maximum	0.84	0.87	0.86	0.93	0.88	0.90	0.96	0.94
Std Maximum	0.69	0.76	0.74	0.71	0.67	0.69	0.92	0.79
Maximum Observation	0.85	0.84	0.86	0.78	0.74	0.74	1.04	0.82

## Numerical Model

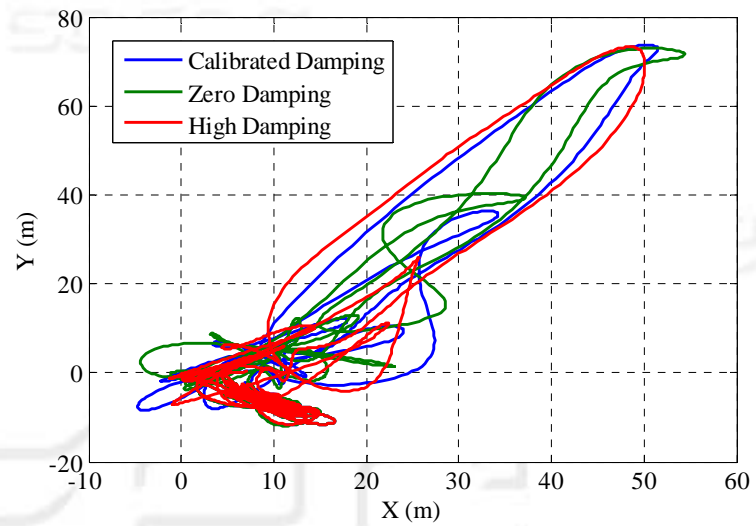
- Wind Load Coefficients
  - Obviously very important
  - Base on accurate topsides arrangement and detail
  - Wind Tunnel Test for accurate coefficients
- **Yaw Rate Damping**
  - Key Parameter for Turret-Moored Systems in Squalls
  - Not commonly used (or important) for Typical Storm Global Analysis

# Effect of Yaw Rate Damping

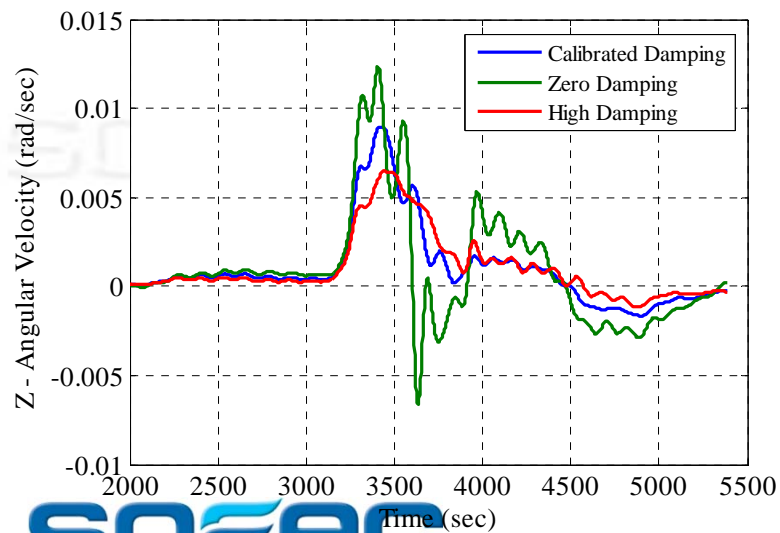


**Squall 1**

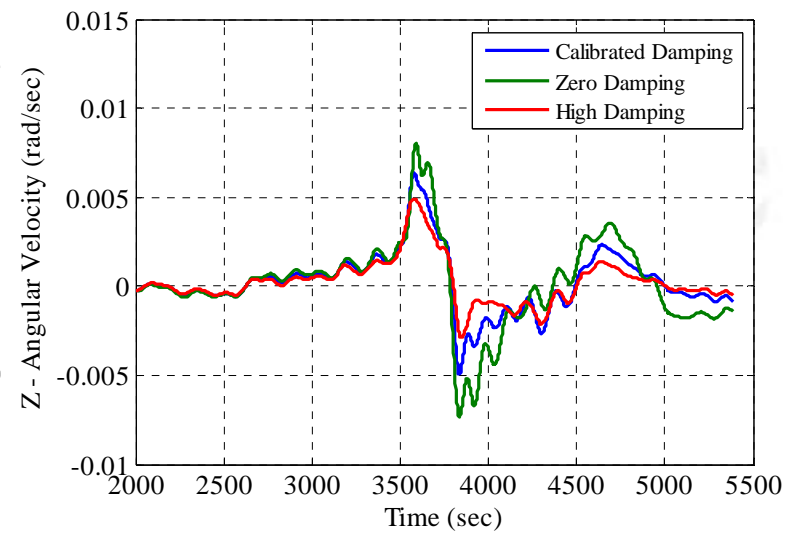
Displacement



**Squall 2**



Angular Velocity

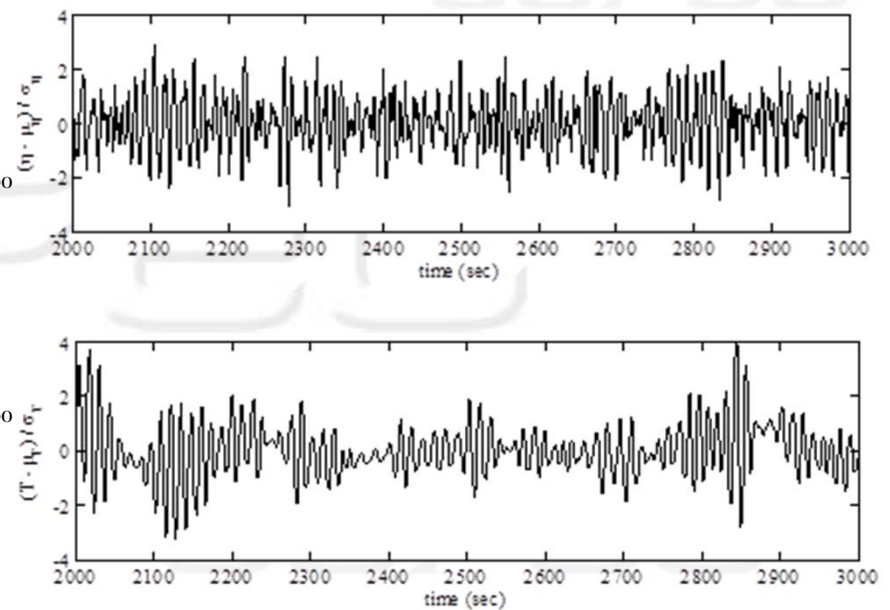
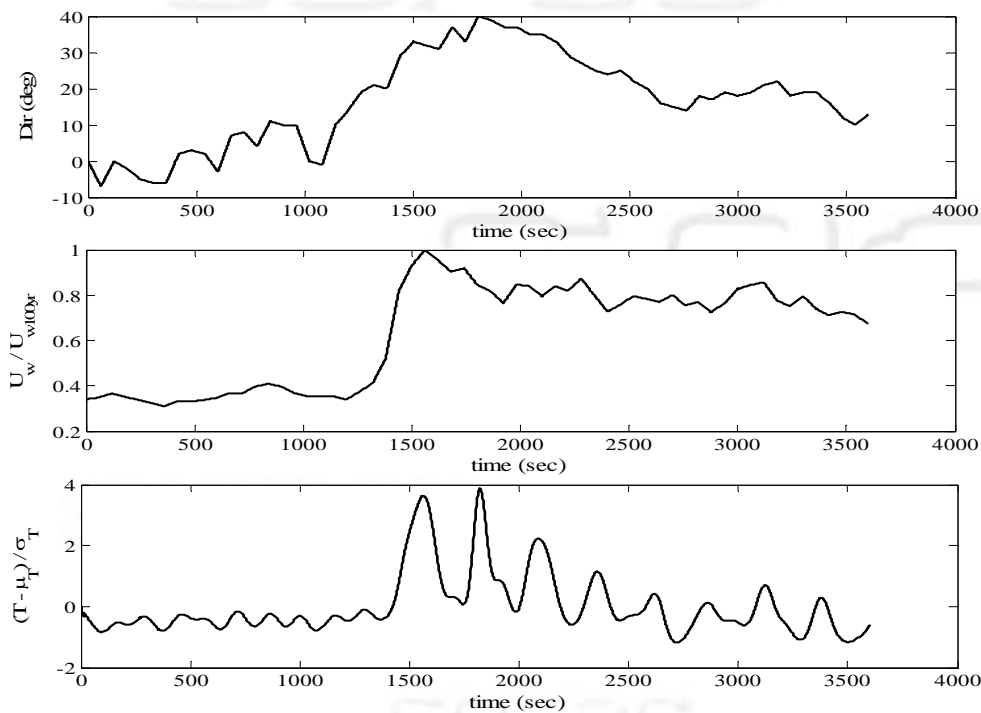


## Response Statistics and Design Value Estimation

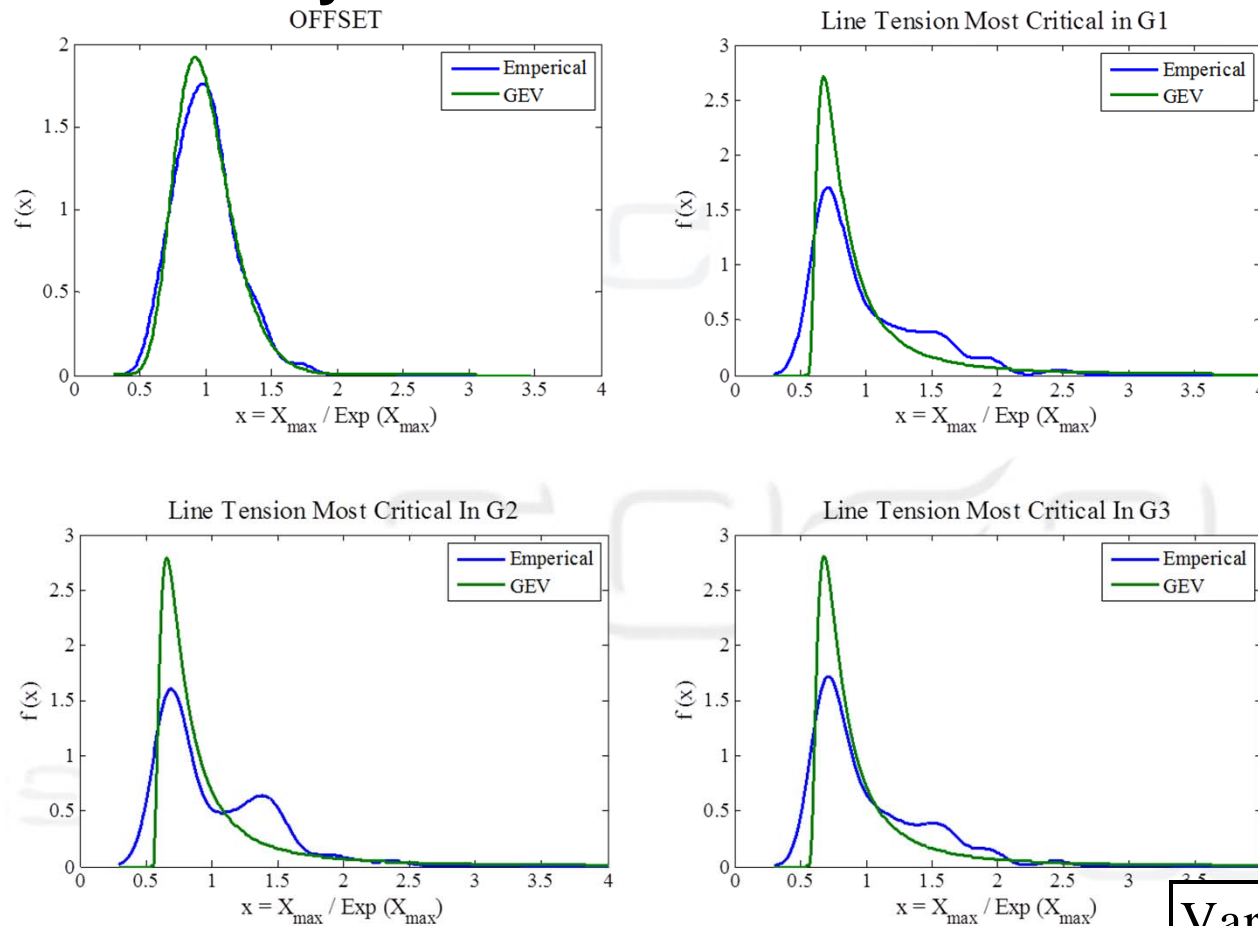
- Stationary versus Non-Stationary (Transient) Processes
- Estimation of the Statistics of Extremes
  - Order Statistics
    - Peaks are independent and Identically distributed
  - Sample of Observed Maxima
    - Individual Observations are generated from independent realizations
- **Can / Should we use a typical Stationary Process Design Value Estimation approach from the Extreme Statistics?**
  - e.g. Expected Maximum Value or Most Probable Maximum?



# Squall Time History Compared to Typical Storm Environment



# Probability Distribution of Observed Maxima

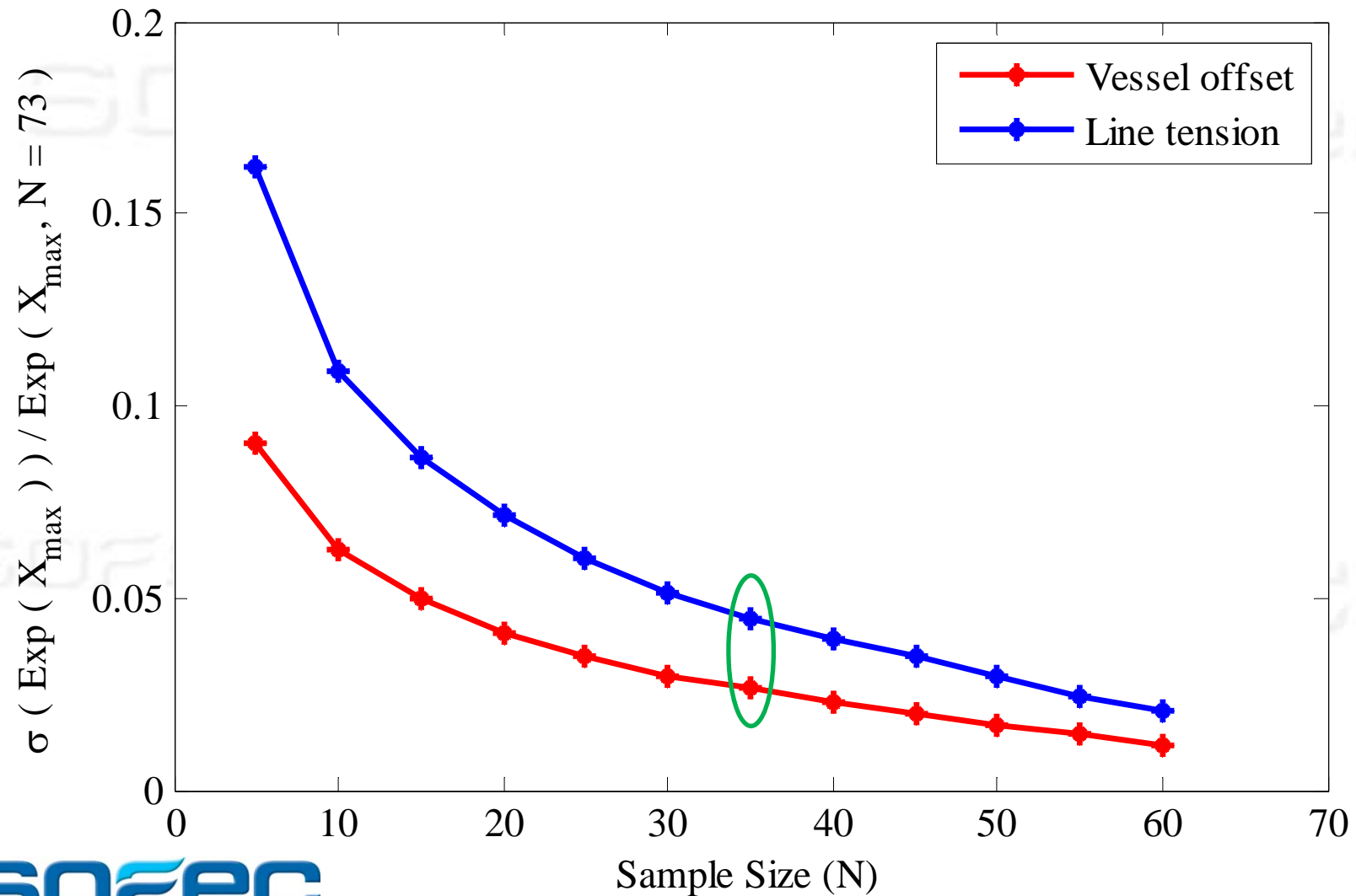


Gumbel: Stationary Process  
Expected Maximum ~ 57%ile

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Variable	Percentile
Offset	56%
Leg in Group 1	63%
Leg in Group 2	59%
Leg in Group 3	63%

## How Many Time Series do we Require?



## Proposed Design Guidance

- Environment:
  - 35 realizations should be sufficient for estimation of Expected Maximum
  - Select time series that require minimal “scaling” for desired return period
  - Perform analysis with ambient current and wave environment
    - Expected or 95% non-exceedence values
    - Expected direction
- Numerical Model:
  - Ensure proper wind load coefficients, account for topsides growth!
  - Yaw rate damping is an important parameter
  - Ensure all numerical transients have decayed before starting up squall time history
  - Can terminate simulation a short period after squall peak period

## Proposed Design Guidelines 2

- Extreme Value Estimation:
  - Based on Case Study 35 simulations reduce variability of estimated maximum to less than 5%
- Use the Expected Maximum as a Design Value
  - Can adopt an approach where standard deviation of Observed Maxima is accounted for to provide some margin (e.g. BV-NR 493)

## Summary

- Scaling of Measured Squall Time Histories to match 100-year peak velocities strongly affects Turret-Moored FPSO response
- Squall time history database grows it should be culled to provide a smaller set of high quality time histories
  - Performing 100's of realizations for one load case is not required
- Need to involve Metocean Community to refine Design Criteria
- Yaw Rate Damping is shown to have a strong influence on response
- Expected Maximum converges to 5% with 35 simulations
  - Could provide guidance for size of time history dataset
- Design Value should be estimated as is done for other Storm Conditions
  - No evidence that the probability of failure would be very different
- The factor safety should reflect any uncertainty/conservatism
- ***Industry requires a robust, consistent methodology to address Squalls***





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Thank you!

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