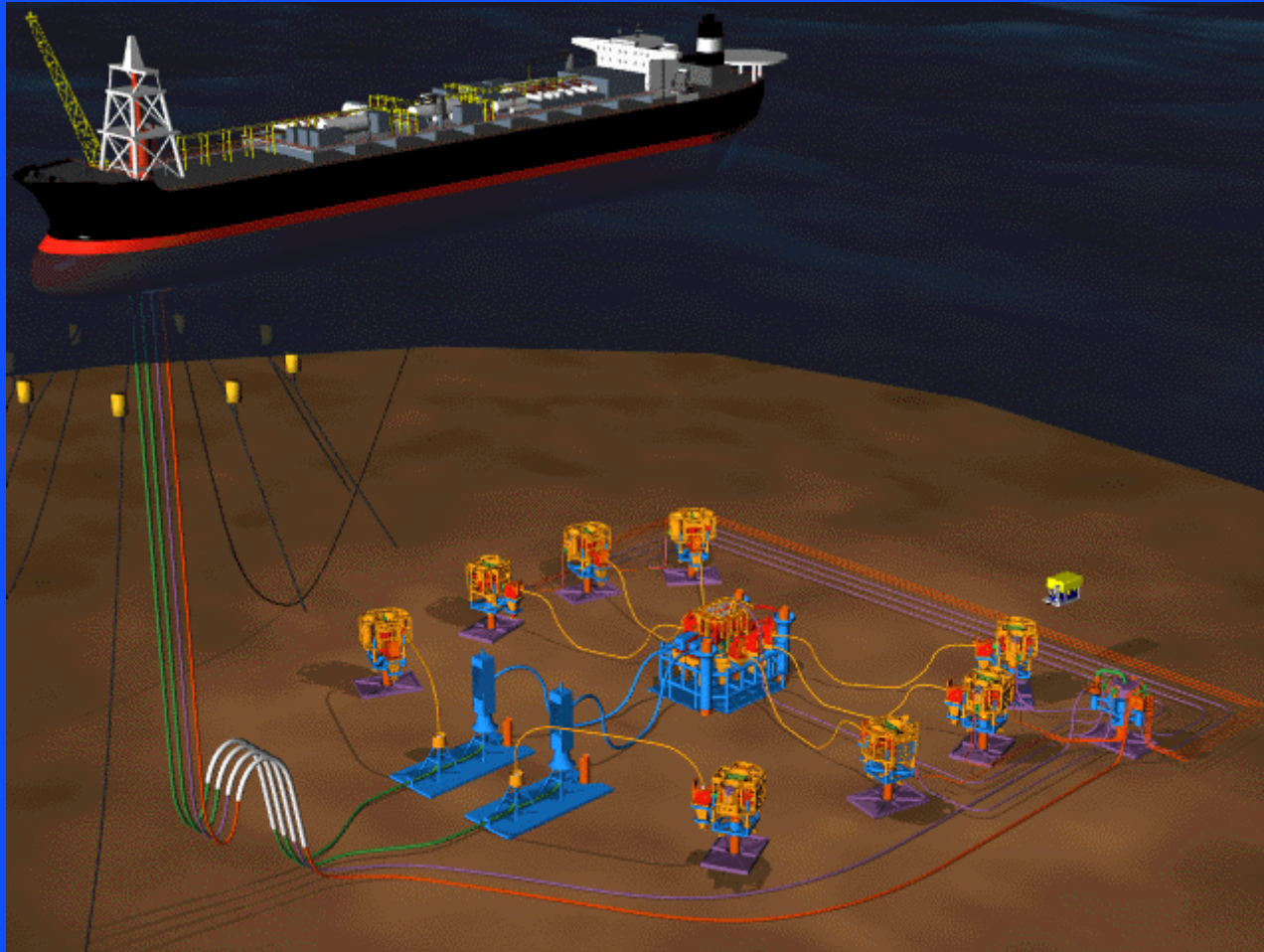
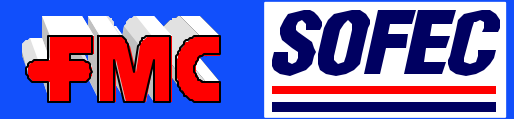


Turret Mooring of Production Vessels

Arun Duggal, Rick Hall & Peter Poranski

FMC SOFEC, Houston

Conceptual FPSO Development



Optimum Turret Mooring Requires an Integrated Design Solution

Mooring System

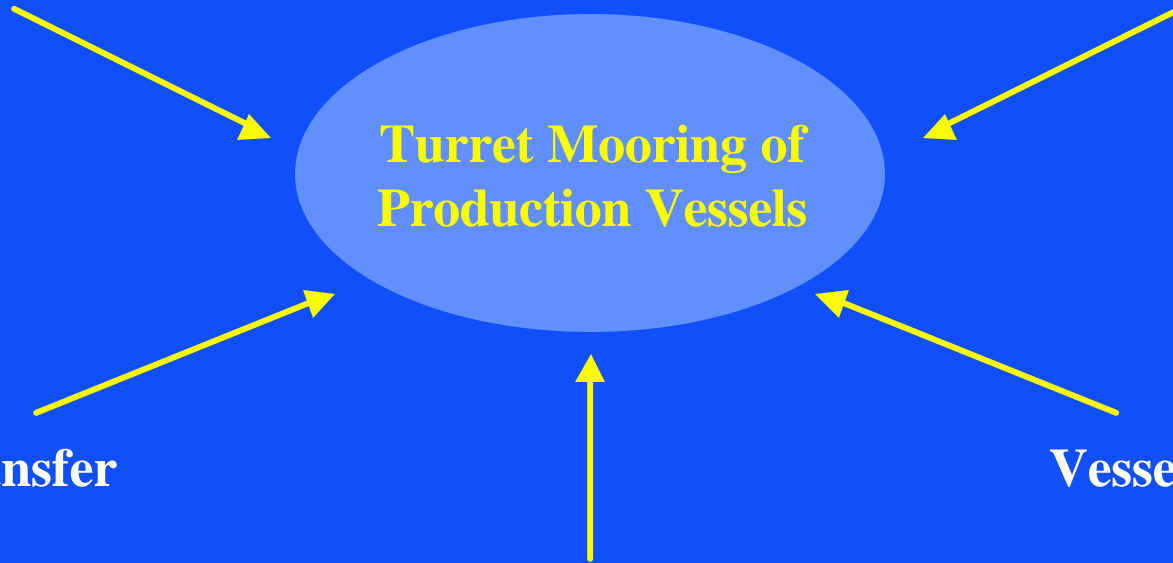
Turret Structure

**Turret Mooring of
Production Vessels**

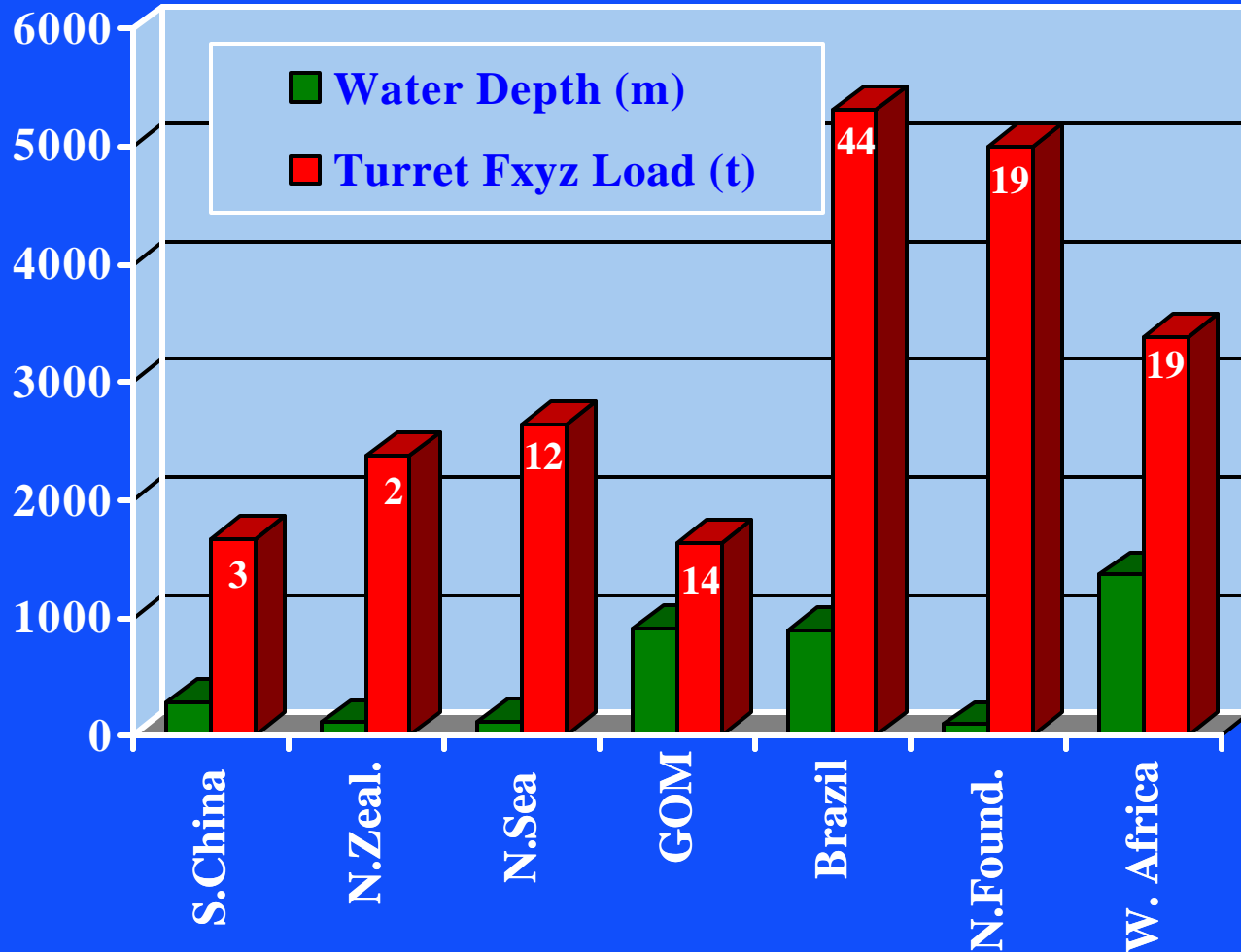
Fluid-Transfer

Vessel

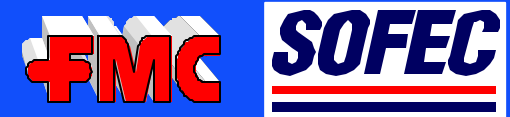
Environment



Turret Mooring Loads



Integrated Design: Turret Mooring Systems



Mooring System

- Anchor Legs
- Risers
- Anchors
- DP Assist

Turret Structure

- Size
- Location
- Loads

Turret Mooring of Production Vessels

Fluid-Transfer

- Well Heads
- Subsea Manifolding
- Risers
- Turret Manifolding
- Swivels
- Offloading

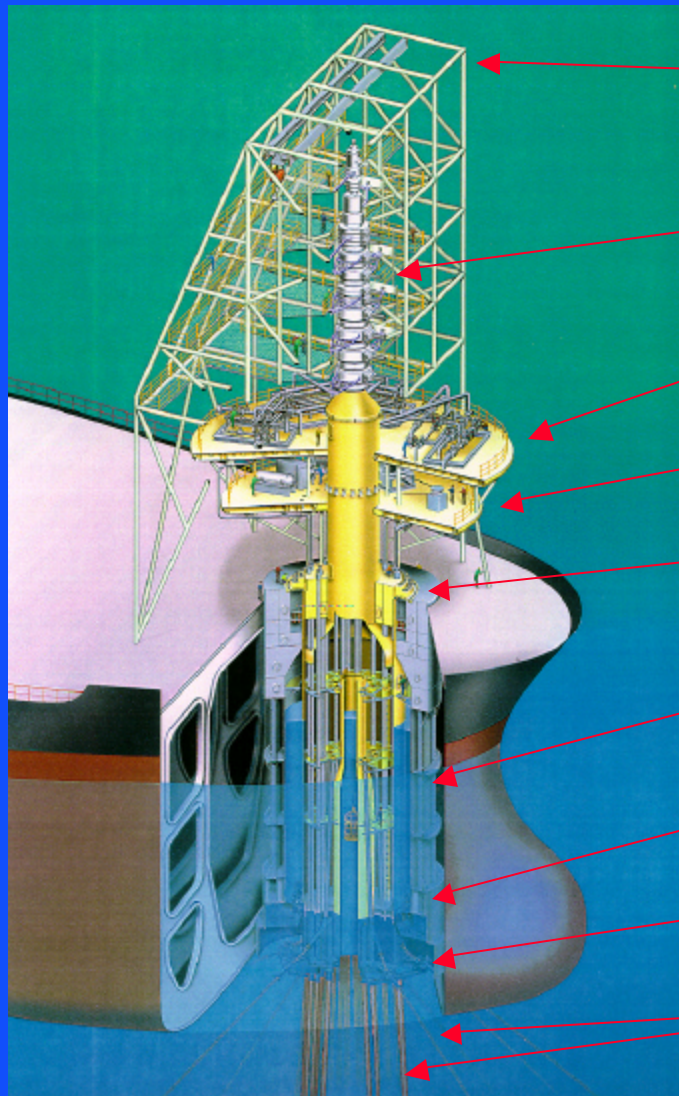
Environment

- Waves
- Wind
- Current
- Ice

Vessel

- Storage
- Topsides Layout
- Vessel Motions

Turret Arrangement



Swivel Access Structure

Swivel Stack

Manifold Deck

Pull-in Deck

Upper Bearing

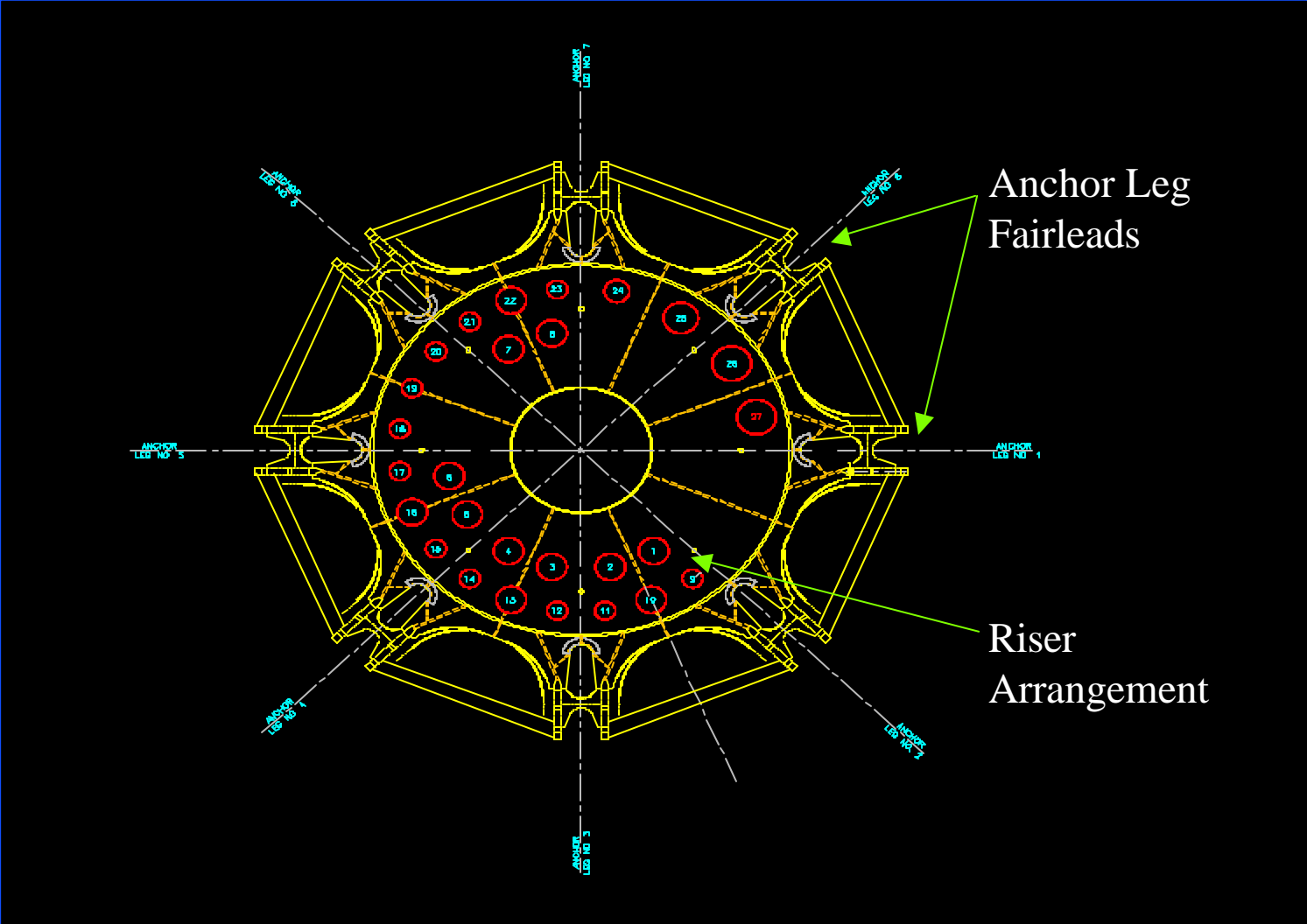
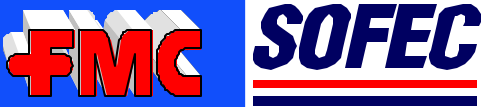
Turret Shaft

Lower Bearing

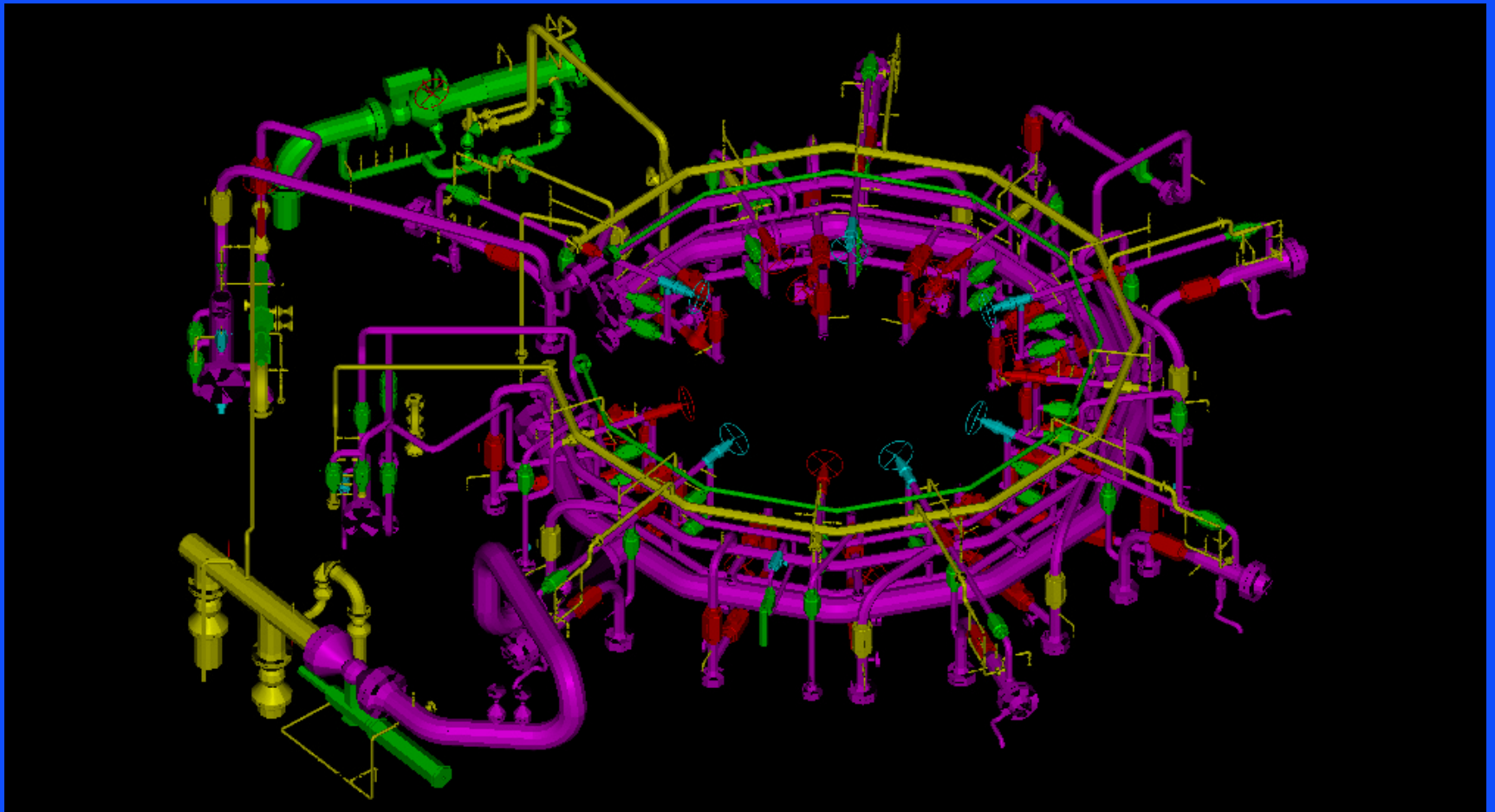
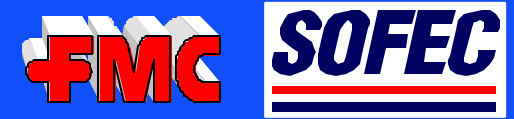
Chain Table

Anchor Legs & Risers

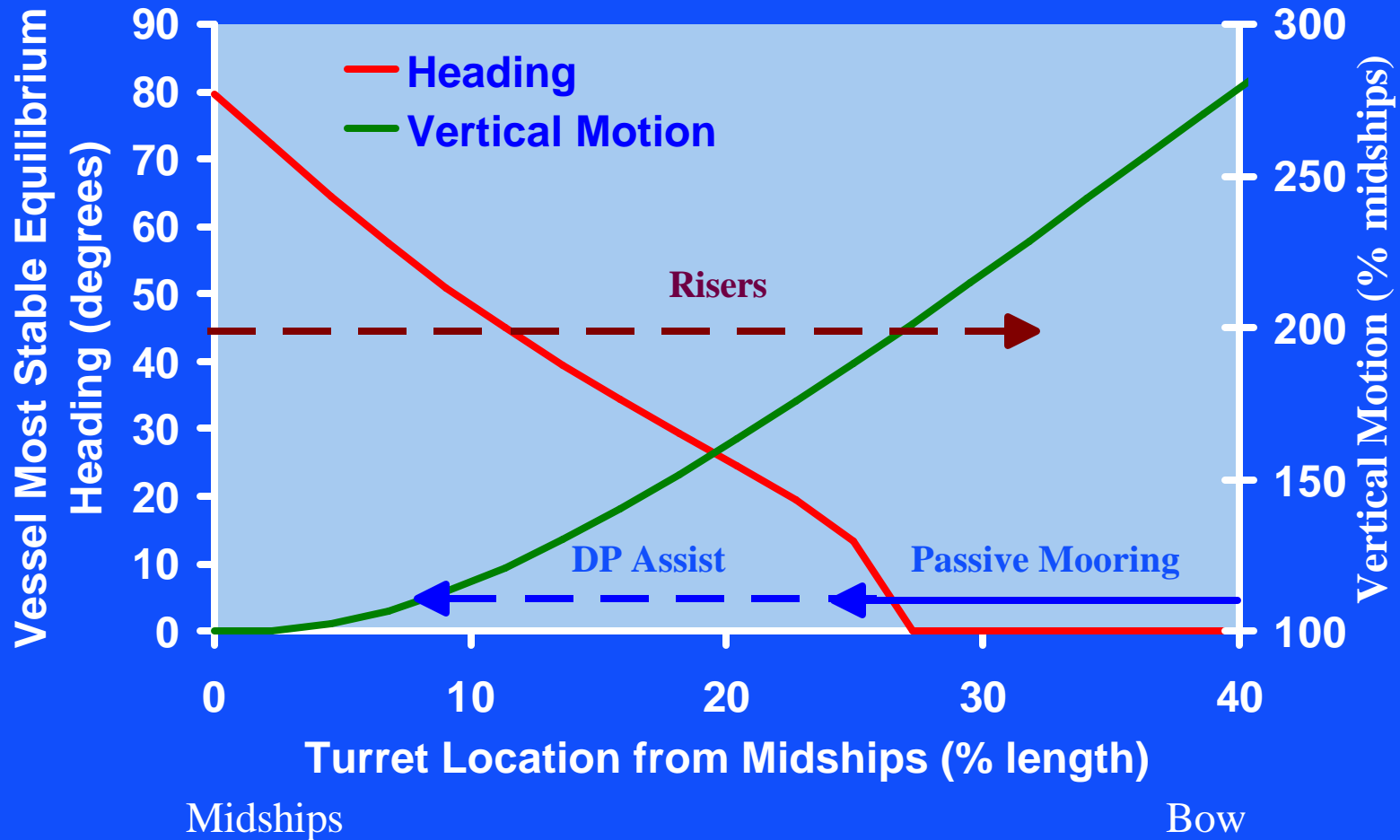
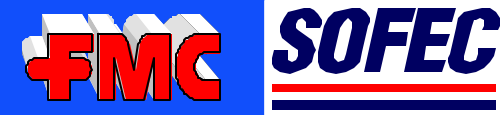
Chain Table Arrangement



Turret Manifold

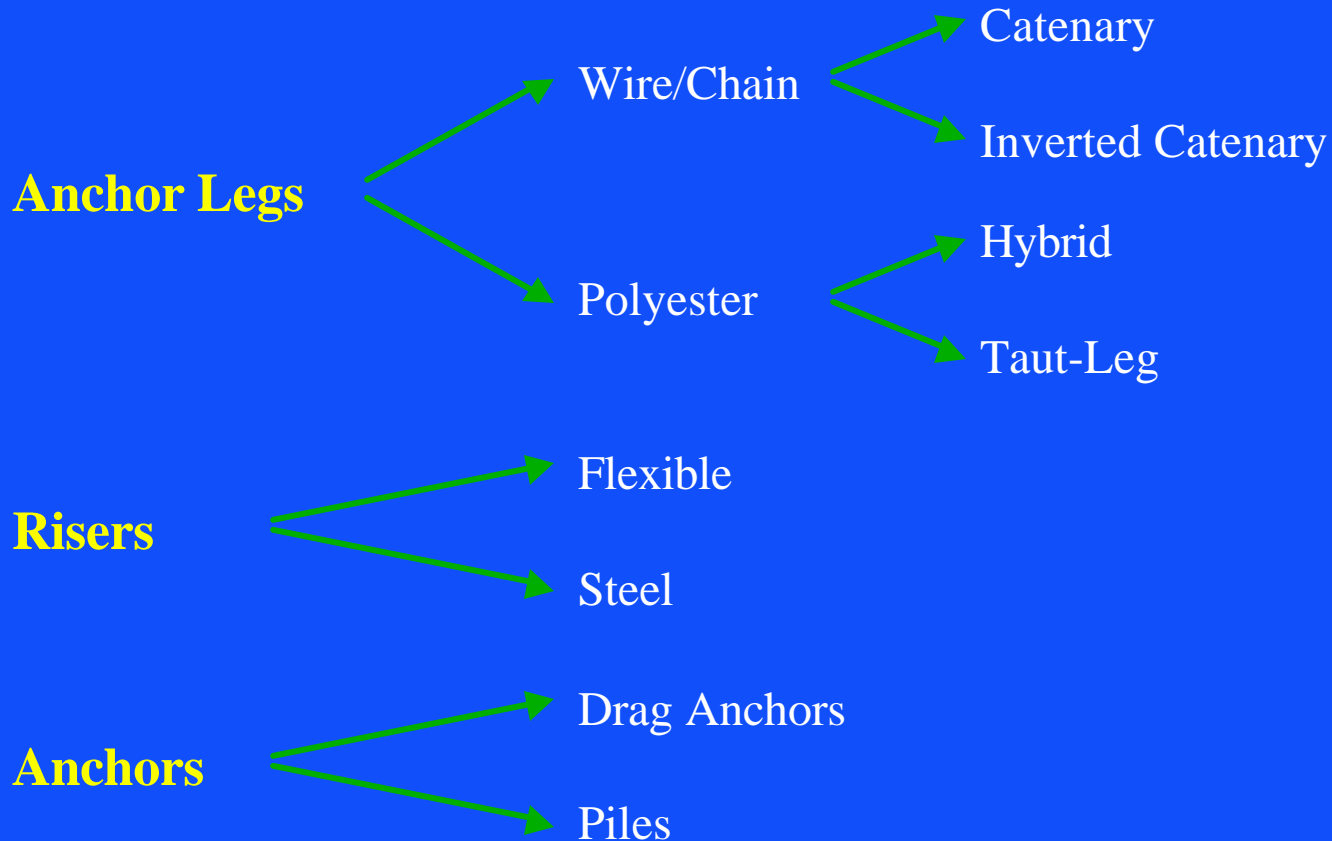
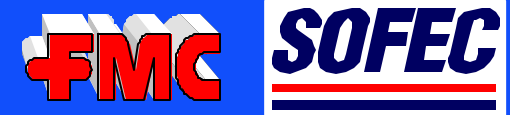


Influence of Turret Location



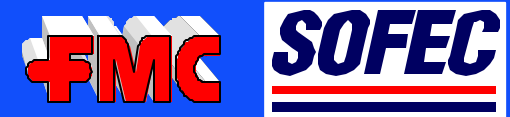
Title:
Creator:
CreationDate:

Mooring System Components

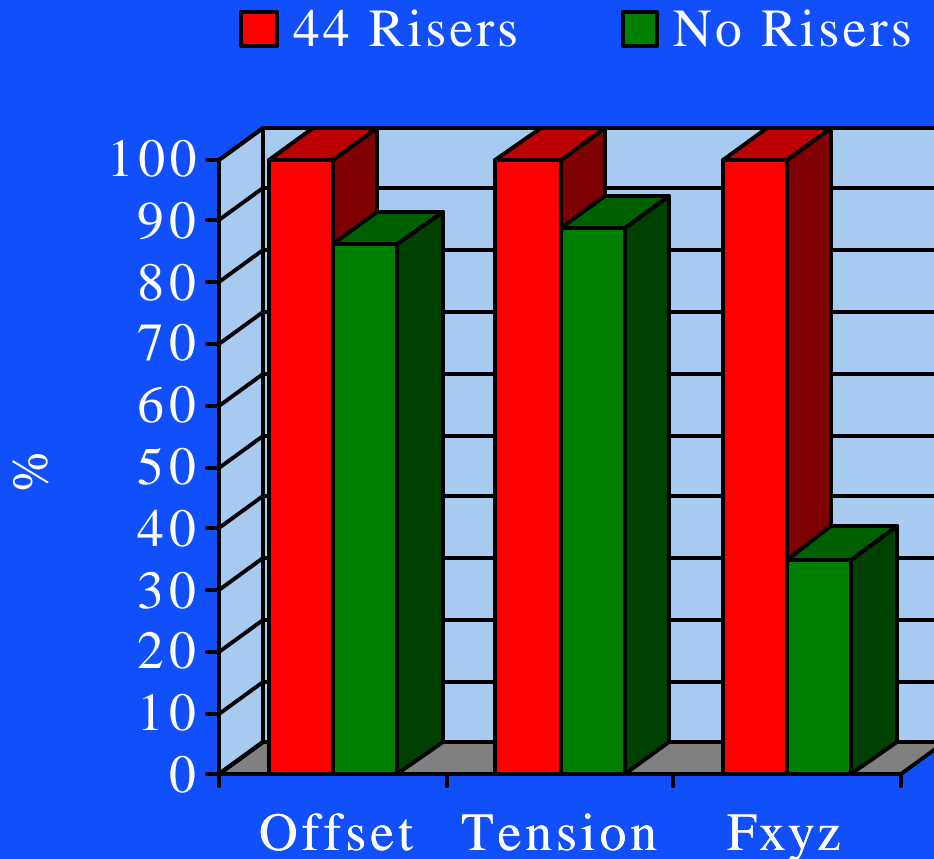


Dynamic Positioning

Integrated Anchor Leg & Riser Analysis

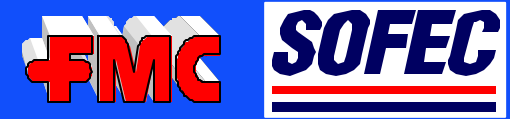


Water Depth = 900m (3000 feet)

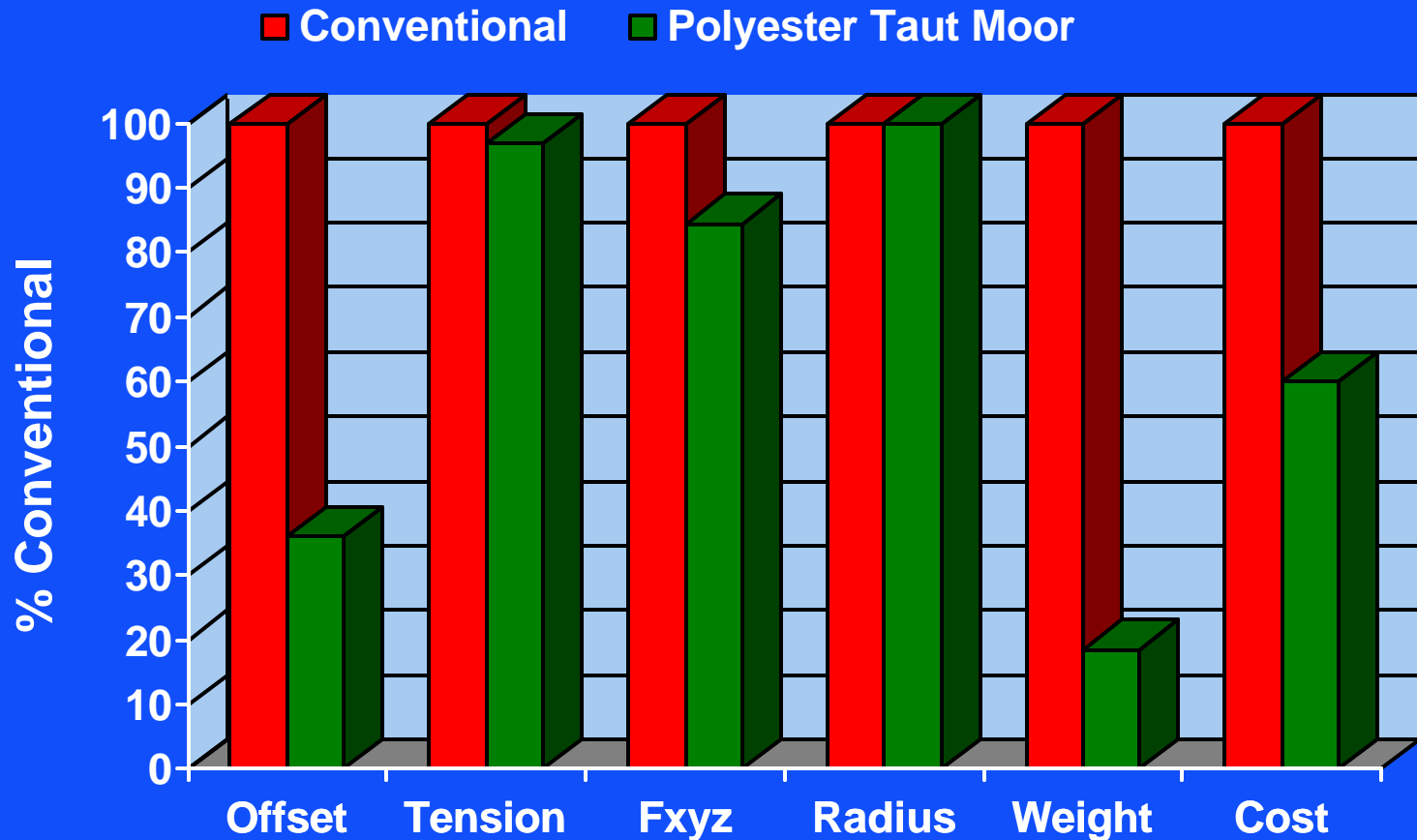


- Mooring System Stiffness
- Current Loading
- Low Frequency Damping
- Riser-Anchor Leg Interference
- Turret Loads

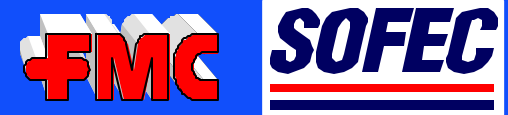
Comparison: Conventional & Polyester Anchor Legs



Water Depth = 900m (3000 feet)



Conclusions



- **Optimized Turret Mooring System Requires Integrated Design:**
 - **Vessel**
 - **Environment**
 - **Fluid-Transfer**
 - **Turret Structure**
 - **Mooring System**
- **Turret Mooring of Production Vessels Provides a Versatile and Cost Effective Solution to New Field Developments**