

### CANTERELL FIELD, GULF OF MEXICO, MEXICO:

# FSO Ta'Kuntah External Turret



#### Scope of Work

The FSO Ta'Kuntah is a MODEC converted 357,000 dwt ULCC tanker with a SOFEC external turret mooring system, flexible risers connecting to the single point mooring cargo piping to the PLEM on the seabed, and an offloading system which allows the FSO Ta'Kuntah to offload tandem, side-by-side, and even simultaneously.

Since operations began in 1998, the FSO Ta'Kuntah has offloaded more than 800 million barrels of oil in the first eight years of operations without any instance of oil pollution and 'zero' downtime.

FSO Ta'Kuntah is located in a hurricane prone area. In two instances, partial crew evacuation was carried out due to hurricane threat but fortunately full evacuation was not necessary.

This SOFEC external turret mooring system is ABS classed.

#### **General Description**

Client Name: Contract Award: PEMEX Exploration & Production June 1997 Installation Date: First Oil: Vessel Size: Storage Capacity: Water Depth: Fabrication: June 1998 August 1998 357,000 dwt 2,300,000 bbls 75m (246ft) Turret – Singapore Vessel Conversion – Singapore

#### Design Environmental Criteria (100-year storm)

Significant Wave Height: Wind Velocity: Current: 8.6m (28.3ft) 44m/s (85.5 knots) 0.6m/s (1.2 knots)

#### **Mooring System**

10-leg Symmetric cətenəry wire/chain: 123mm Spirəl strənd wire 6-in. Stud link ORQ 4.375-in. ORQ +20% top chain 52-in. Ø Anchor piles



# FSO Ta'Kuntah

#### (Continued) Turret

**External Cantilevered Bow** 

## Fluid Swivel Assembly

| Fluid Swivel Assembly     |                              |
|---------------------------|------------------------------|
| Product Fluid Swivel:     | Crude oil 2 x 16-in.         |
|                           | (250 psi design)             |
| Hydraulic Utility Swivel: | 5 x 0.5-in. paths            |
| By–Pass Swivel:           | 24-in. 150# flange crude oil |

#### **Riser System**

2 x 16-in. Flexible risers